



Sealed Combustion Boilers & Water Heaters



Models HD101 thru 2342B



The Hot Water Management Experts



Hi DELTA®

Up to 87% thermal efficiency!

Raypak's Hi Delta

Decades of expertise and technological innovations went into creating the Hi Delta boiler, a product that incorporates features sought after by engineers, installers and end-users alike.

In 1948, Raypak introduced the first straight copper finned tube boiler designed with reliability and serviceability in mind. The tradition continues with Raypak's Hi Delta model. It's patented burner "security blanket," an ingenious enhancement that provides a perfected air-gas pathway for complete combustion, makes the Hi Delta the most adaptable sealed-combustion boiler on the market today.

While many manufacturers claim simple, convenient heat exchanger removal, servicing the Hi Delta couldn't be more straightforward. Just open the unit from the front and slide it out on built-in runners.

Adding to the Hi Delta's ease of use is the On-board Diagnostic Center. In the event of an operating problem, this key enhancement allows an on-site technician to quickly review the unit's entire fault history, in easy to understand "real English". No cryptic codes to deal with. Our diagnostic center even offers possible solutions to the problem at hand.

The Hi Delta product family covers the full spectrum of both indoor and outdoor applications including space heating, process heating, pool heating and domestic hot water heating. When installed indoors, the Hi Delta's versatility is revealed in smaller vent diameters, direct-venting and the convenience of stacking without an increased footprint.

Raypak's focus on customer satisfaction goes beyond product design. Like all Raypak boilers, every Hi Delta is factory-fire tested, assuring reliable start-up upon installation.

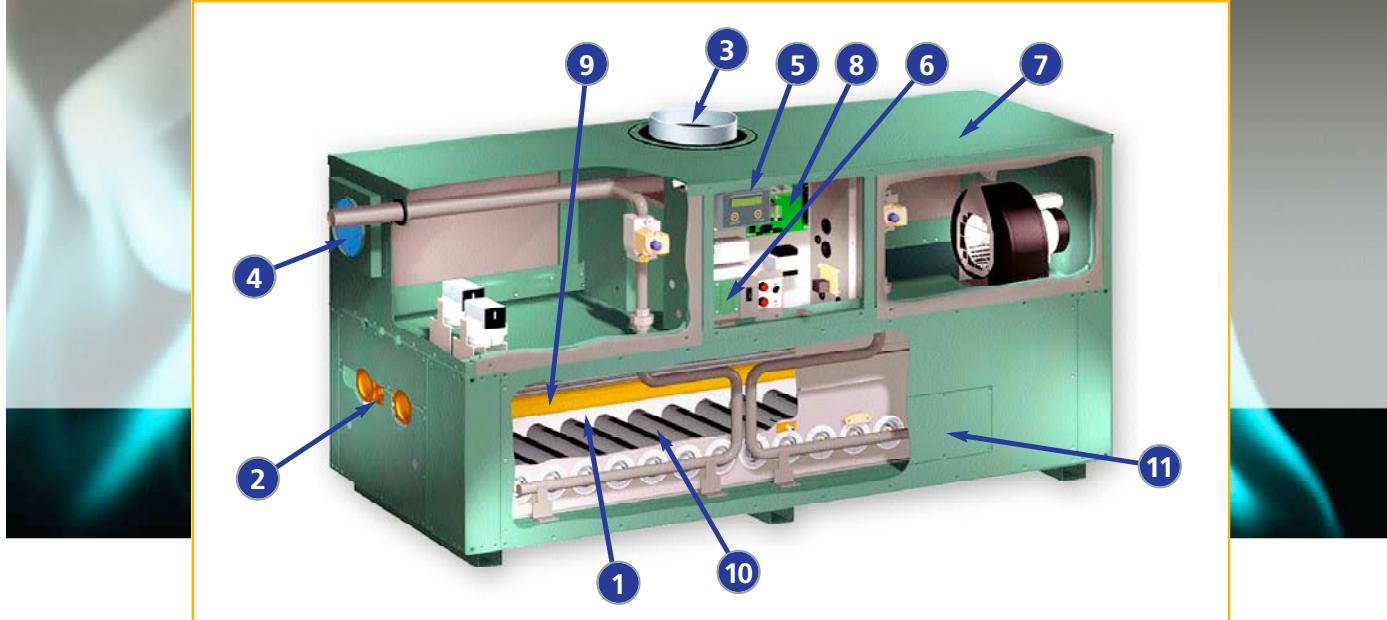
For over 60 years, Raypak professionals have earned their reputation as The Hot Water Management Experts. From system design through installation and start-up, you can count on your local Raypak Representative and the backing of the industry's best sales staff, applications engineers and service department.

Key Features

- 19 models from 100,000 to 2,340,000 BTUH
- All models indoor/outdoor certified
- Efficiency:
 - 84% Boilers- standard
 - 85% AFUE HD101-HD301
 - 87% Available on Models 302BE-2342BE
 - 85% Water Heaters- standard
 - 98% Condensing system available
(see *Specialty Models*)
- Patented burner "security blanket" enhances staged combustion, minimizes installation and start-up issues, and protects burners from metal fatigue
- 105°F minimum inlet water capability on standard models; 120°F on 87% boilers
- Copper finned tube heat exchanger; Cupro-nickel available
- AB 1953 low lead compliant
- Bronze headers standard on water heaters, optional on boilers
- Sidewall venting ready; No extractor needed for most applications
- Ducted combustion air ready; TruSeal™ CSA-certified direct-vent available
- Status display and on-board diagnostic center, real english, no codes.
- Meets all NOx regulations

Options

- G-20 – Low Gas Pressure operation (Models 302B-2342B) CSA-certified for 4" WC supply pressure, natural gas only.
- D-14 – Rear vent option available at time of order
- D-21 – TruSeal direct vent air intake system
- A-6 – Right hand water connection



1. Lightweight Refractory Panels

Multi-piece ceramic fiber panels enhance combustion while minimizing heat retention.

2. Fully-enclosed Headers

Temperature sensors and lead wires/capillaries are protected from weather, vandalism, and accidental damage during installation and service.

3. Flue Connection

Top or back outlet flue connections offer greater installation flexibility.

4. Air Filter

An easily-cleaned combustion air filter protects the burners from airborne particles including flying insects.

5. On-Board Diagnostic Center

Factory mounted standard equipment (302-2342). Gives relevant service feedback as well as possible solutions to clear the fault. All in plain English, no cryptic codes to decipher. The control stores up to 16 fault codes in its history file for the service technician to review.

6. Status Display Lights

Up to 12 high-intensity LED lights, visible up-front, indicate the operating status of the boiler.

7. Construction

The cabinet and all internal parts are made from galvanized, aluminized or stainless steel. The exterior is protected by textured powder-coat paint, ideally designed for indoor or outdoor installations.

8. Central Point Wiring

Factory-made wire harnesses connect all electrical components to an easy-to-troubleshoot circuit board with multi-pin connectors.

9. Heat Exchanger Tubes

Time-proven copper finned tubes and optional cupro-nickel tubes stand up to even the harshest water conditions.

10. Burners

Special stainless steel alloy pre-mix burners provide clean, robust combustion and meet all low NOx regulations.

11. HSI Access Panel

A small panel provides access to both the hot surface igniter and the flame sensor to aid inspection and service.

On-Board Diagnostic Center

Raypak's Hi Delta (302B thru 2342B) comes equipped with a microprocessor-controlled diagnostic control center that displays its information on a 2x20 character LCD display in plain English. This control monitors system safeties, ignition faults and system status, while storing up to 16 reported faults. Raypaks diagnostic center also monitors the fault outputs of the Fenwal ignition control. The Fenwal's flash codes are converted into real English fault codes that anyone can understand. The control is also equipped with a SPDT dry contact relay output that is switched anytime a safety fault occurs. This can be used for a heater alarm or a BMS safety interface.

Example Diagnostic Fault Report

Water Flow Sw Fault
Check Boiler Pump, Purge Air, Replace Flow Switch



Diagnostic Information

Safety Faults

- Manual High Limit
- Auto High Limit
- Low Water Cut-off
- Vent Pressure
- High Gas Pressure
- Low Gas Pressure
- Controller Alarm
- Flow Switch
- Blower Switch
- Factory Option
- External Interlock
- Cold Water Run

Ignition Control Faults

- Low Air
- Flame- No CFH
- Ignition Lockout
- Low HSI Current
- Low 24VAC
- Internal Control Fault



Sidewall Vent
Category III



Vertical Venting
Category I (Type B)



See Cat. 1000.16 for complete SureRack Details

Options

SureRack™ Kit

The perfect solution for today's most space challenged equipment rooms. Stacking two Hi Delta 2342 boilers provides over 4.6MMBTU in just over 26 square feet plus clearances. All components (except pumps and PRV's) are contained inside the cabinet, so there won't be any gas valves or fans hanging off the unit. The units remain fully serviceable even while racked.

- For models 302B thru 2342B
- No Vent Offset Required
- Small Footprint
- Fits in Low-Ceiling Room
- Heavy-Duty Construction
- Easy Assembly
- All Hardware Included
- Still Allows for Complete Servicing



98% High-efficiency Hi Delta with optional CHX condensing heating system

Hi Delta with CHX achieves unequaled 98% thermal efficiency at full fire. It combines the reliability of the Hi Delta boiler with an optional CHX heat exchanger which prevents condensation in the heater's primary combustion chamber. Self contained secondary heat exchanger can be inspected and maintained without disturbing the vent or plumbing connections. The result is an ultra high efficiency heater that lasts.

(See Cat. 1000.17)

- For models 402B thru 2002B
- Top or rear CHX mounting options
- Up to 4.0MMBTU if used with the SureRack racking system
- Fully-engineered rack systems simplify jobsite installation and set-up
- Indoor/Outdoor installation
- Fully certified vent systems available
- Straight tube heat exchanger outlasts other designs and facilitates scale-free operation – ideal for DHW applications

Flex Gas™ Dual-fuel boilers and water heaters

With its patented, CSA-certified rapid fuel switchover system, the Hi Delta FlexGas is an ideal solution for interruptible-fuel applications (natural/propane gas). (See Cat. #1000.20)

- For models 302B thru 2342B
- Changeover takes less than one minute
- No mechanical components to remove or replace

- Changerover can be accomplished while firing: simply turn the key!
- Factory-installed and tested system
- CSA-Certified



Propane ►

Natural ►



Cold Water Start



Cold Water Run

Cold Water Solution Options

Cold Water Start

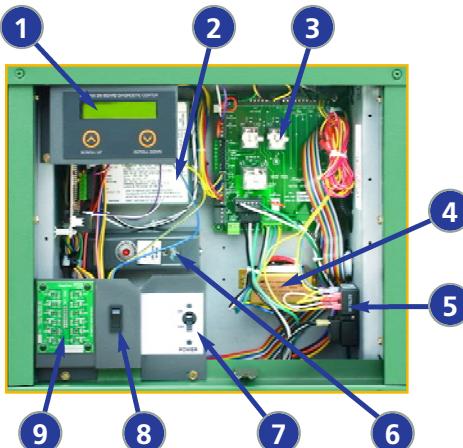
It is commonly known that prolonged internal condensation will dramatically shorten the life of standard boilers and water heaters. While Raypak boilers and water heaters can operate without harmful condensation at lower inlet water temperatures than the competition, there are still applications that require reliable protection against harmful condensation caused by frequent, extended, cold water start-ups. Raypak's **Cold Water Start** protection system utilizes a proportional three-way valve to bypass water from the boiler outlet to the inlet during start-up, when the system return water temperature is below the minimum acceptable level.

Cold Water Run

For the same reason stated for Cold Water Starts, it is even more important to provide protection against condensation from cold inlet water on systems where the return water temperature to the boiler will always be below the acceptable minimum. Raypak's **Cold Water Run** system utilizes a variable-speed pump to inject just the right amount of water from the main system loop into the boiler to maintain the optimum inlet temperature. This approach allows the full capacity of the boiler to be utilized to meet the system load, while at the same time continuously maintaining the optimum inlet water temperature to prevent condensation. (See Cat. #1000.19)

Simple Serviceability

Raypak's easy-to-understand user interface, including on-board diagnostics and LED operating status lights, tells the technician all he needs to know. All service/repair components are readily accessible from the front for maximum installation flexibility.



- 1 Diagnostic Control Center
- 2 Fenwal ignition control
- 3 Central point wiring board
- 4 Transformer
- 5 Pump delay relay
- 6 Manual reset high limit
- 7 Main power disconnect
- 8 Standby power switch
- 9 Status lights

Control Options

Raypak's array of leading edge controllers offer features such as: sequence-control of up to 40 boilers; PID technology; optimized approach to outdoor reset; LonWorks or BMS interfacing; freeze protection and other energy-saving functions. Raypak's controllers have been specially designed to maximize the performance of its leading-edge Hi Delta boilers.



TempTracker

Designed to sequence multiple boilers up to four total stages, whether it's one to four on/off boilers, two two-stage boilers, or one boiler with up to four stages. It is available factory-mounted or loose. (See Cat. 5100.22)



RayTemp

Demand-based set-point control maximizes energy savings in domestic hot water applications (See Cat. 5100.18)



Y-200 Boiler Sequencer

Provides additional functionality for multiple-boiler installations. Compatible with LonWorks® Building Management Systems (BMS) (See Cat. #5100.22)

Ref. Dwg. pg. 5	Hi Delta Model	MBTUH Input*	MBTUH Output*			Dimensions (in.)							Operating Weight (lbs.)	Amps‡		
			Type H		Type WH 85%	A Width	B	G NPT	H NPT	K Flue Ø	T Ø	W				
			(Cat. I)	87%† (Cat. II)												
1	HD101	100	85	N/A	85	18-9/16	9-1/4	3/4	1-1/2	4	4	N/A	150	4.7		
	HD151	150	128	N/A	128	21-7/8	10-7/8	3/4	1-1/2	4	4	N/A	175	4.7		
	HD201	199	169	N/A	169	25-1/16	12-1/2	3/4	1-1/2	5	4	N/A	200	4.7		
	HD251	250	213	N/A	213	28-5/16	14-1/8	3/4	1-1/2	5	4	N/A	225	4.7		
	HD301	299	254	N/A	254	31-9/16	15-3/4	3/4	1-1/2	5	4	N/A	250	4.7		
	HD401	399	335	N/A	339	38-1/16	19	3/4	1-1/2	6	4	N/A	300	4.7		
2	302B	300	252	261	255	36	18	3/4	2	5	6	18	380	6		
	402B	399	335	347	339	43	21-1/2	3/4	2	6	6	18-1/2	445	6		
	502B	500	420	435	425	50	25	1-1/4	2	6	6	22	545	6		
	652B	650	546	566	553	60-1/2	30-1/4	1-1/4	2	8	6	27-1/4	590	6		
	752B	750	630	653	638	67-1/2	33-3/4	1-1/4	2	8	6	30-3/4	675	6		
	902B	900	756	783	765	78	39	1-1/4	2	8	6	36	740	7		
3	992B	990	832	861	842	57-1/8	28-9/16	2	2-1/2	10	10	16-13/16	900	<12		
	1262B	1260	1058	1096	1071	68-1/2	34-1/4	2	2-1/2	12	10	20-9/16	1010	<12		
	1532B	1530	1285	1331	1301	79-7/8	39-15/16	2	2-1/2	12	10	24-3/8	1225	<12		
	1802B	1800	1512	1566	1530	91-1/8	45-9/16	2	2-1/2	14	10	28-1/8	1350	<12		
	2002B ^a	1999	1679	1739	1699	102-1/2	51-1/4	2	2-1/2	14	10	31-15/16	1450	<12		
	2072B	2070	1739	1801	1760	102-1/2	51-1/4	2	2-1/2	14	10	31-15/16	1450	<12		
	2342B	2340	1966	2036	1989	113-7/8	56-15/16	2	2-1/2	16	10	35-11/16	1520	<12		

* Ratings for models HD101-HD401 for natural or propane gas and for elevations up to 2,000 ft. above sea level . For higher elevations, consult the factory.

Ratings for models 302B-2342B for natural or propane gas and for elevations up to 4,500 ft. above sea level . For higher elevations, consult the factory.

† Add "E" Suffix to model number.

‡ Current draw is for heater only. (Supply breaker must have a delayed trip.)

^a Natural gas only. Not available for propane.

Boiler Side	Indoor		Outdoor	
	Minimum	Service	Minimum	Service
Floor*	0"	0"	0"	0"
Rear	1"	24"	12"	24"
Water side	12"	24"	36"	36"
Other side	1"	24"	36"	36"
Top	1"	1"	Unobstructed	Unobstructed
Front	Open	24"	Open	24"
Vent	2"	2"	N/A	N/A

* Do not install on carpeting.

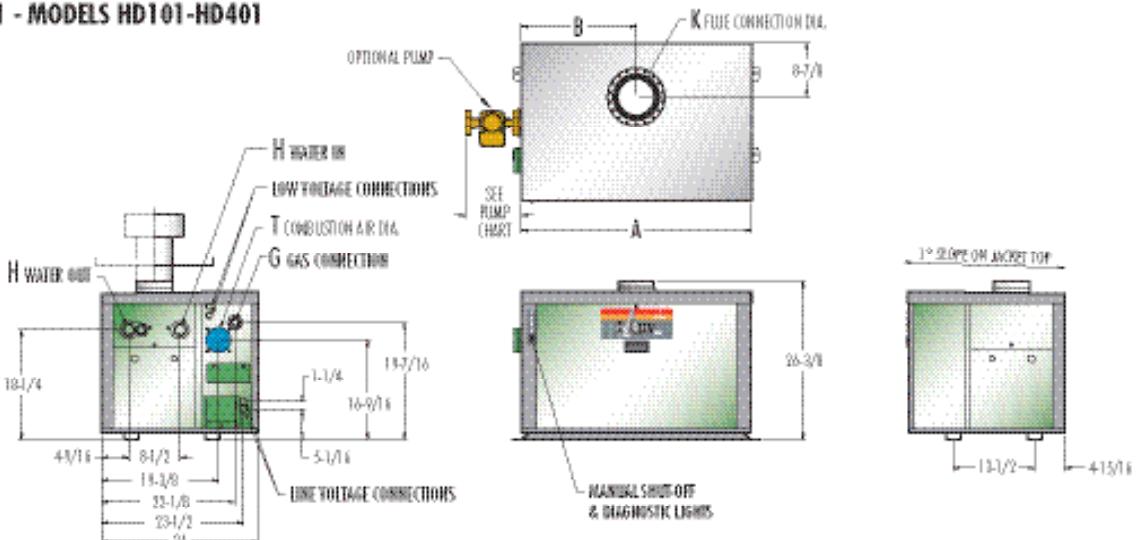
California Bill AB-1953

Raypak is the first manufacturer to fully comply with California bill AB-1953. This is new legislation, mandating the maximum lead content to be less than .25% of the wetted surface area. This legislation went into effect January 1, 2010 and compliance has been verified by CSA.

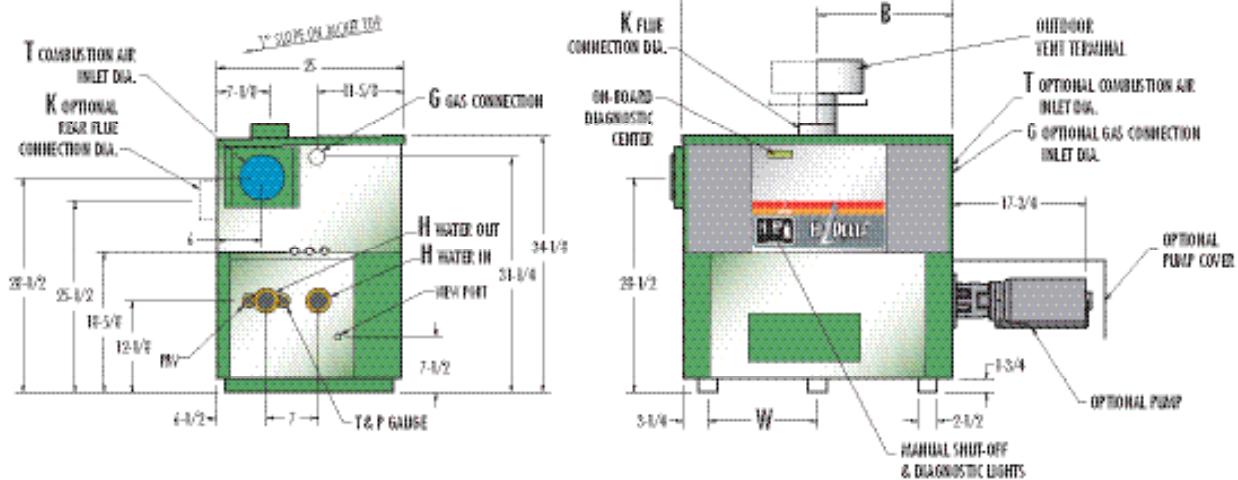
Hi Delta Model	Water Hardness					
	Soft		Medium		Hard	
	HP	Amps	HP	Amps	HP	Amps
HD101	1/8	1.1	1/8	1.3	1/4	5.7
HD151	1/8	1.1	1/8	1.3	1/4	5.7
HD201	1/8	1.1	1/8	1.3	1/4	5.7
HD251	1/8	1.1	1/8	1.3	1/4	5.7
HD301	1/8	1.1	1/8	1.3	1/4	5.7
HD401	1/8	1.1	1/8	1.3	1/4	5.7
302B	1/8	1.3	1/4	5.7	1/2	7
402B	1/8	1.3	1/4	5.7	1/2	7
502B	1/8	1.3	1/4	5.7	1/2	7
652B	1/8	1.3	1/4	5.7	1/2	7
752B	1/8	1.3	1/2	7	3/4	11
902B	1/4	5.7	1/2	7	3/4	11
992B	1/4	6	1/2	7	3/4	11
1262B	1/4	6	3/4	11	1	14
1532B	1/2	7	1	14	1	14
1802B	3/4	11	1	14	1-1/2	15
2002B	3/4	11	1-1/2	15	1-1/2	15
2072B	3/4	11	1-1/2	15	1-1/2	15
2342B	1	14	1-1/2	15	1-1/2	15

Note: Current draw (Amps) is for pump only.

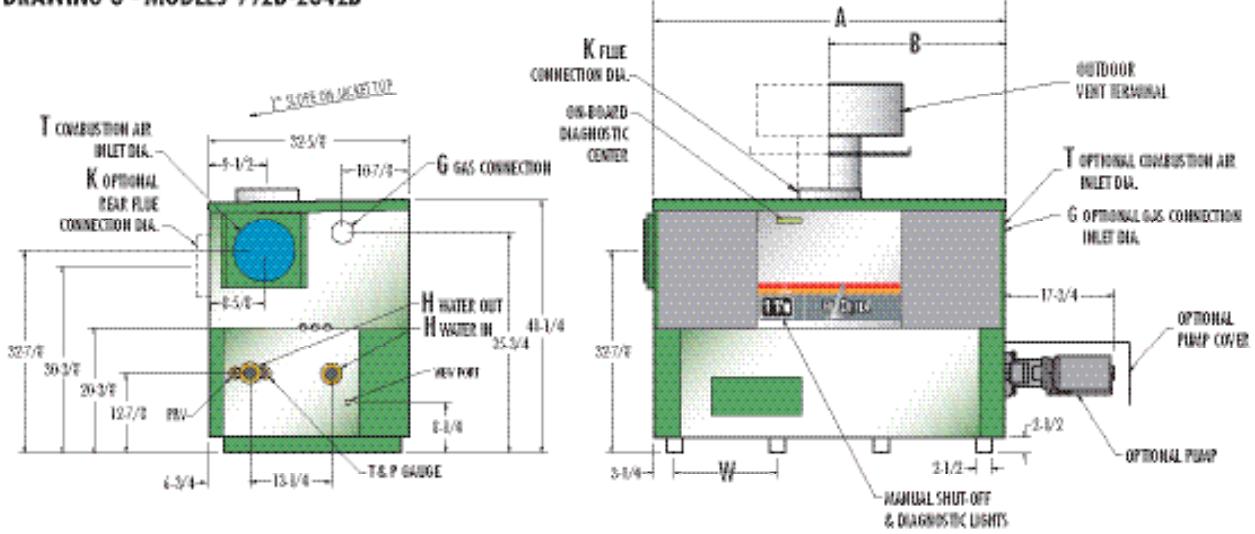
DRAWING 1 - MODELS HD101-HD401



DRAWING 2 - MODELS 302B-902B



DRAWING 3 - MODELS 992B-2342B



HEAT EXCHANGER	ASME, National Board Registered, 160 PSI	H Stamp HLW Stamp	● N/A	● N/A	● N/A	N/A	N/A	N/A
	Heat Exchanger Tubes	Copper Cupro Nickel	● ○	● ○	● ○	● ○	● ○	● ○
	Headers	Bronze Cast Iron	○ ●	○ ●	○ ●	● ○	● ○	● ○
	Pressure Relief Valve	30, 45, 75 & 150 PSI Available 60 & 125	○ ●	○ ●	○ ●	● ●	● ●	● ●
	Temperature & Pressure Gauge	● ○	● ○	● ○	● ○	● ○	● ○	● ○
	Pump – 120V, Single-Phase	● ○	○ ○	○ ○	● ○	● ○	● ○	● ○
	120V Power Supply	With 120V/24V Transformer	● ●	● ●	● ●	● ●	● ●	● ●
	Pump Time Delay	Single Phase	● ●	● ●	● ●	● ●	● ●	● ●
	Diagnostic Display Central	16-Event Memory	N/A	● ●	● ●	N/A	● ●	● ●
	Temperature Controller	B-20: On/Off, Mechanical B-28: On/Off, Digital B-6: 2-Stage, Mechanical B-26-B-27: 2-Stage, Digital B-21-B-23: 4-Stage, Digital B-24: 2-Stage, Raytemp (Digital) B-25: 4-Stage, Raytemp (Digital) Y-200 Series, Digital	○ ○ ○ ○ ○ N/A	○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ N/A	○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○
OPERATING CONTROLS	Hot Surface Ignition System	3-try 1-try	● N/A	● ○	● ○	● N/A	● ●	● ○
	High Gas Pressure Switch	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○
	Low Gas Pressure Switch	○ ○	○ ○	● ●	● ●	● ●	● ●	● ●
	Blocked Vent and Air Pressure Switches	● ●	● ●	● ●	● ●	● ●	● ●	● ●
	High Limit Switch	Manual Reset, Fixed Manual Reset, Adjustable Automatic Reset, Adjustable	● ○ ○	N/A ● (1)	N/A ● ○	● ● ○	● ● ○	N/A ● ●
	Low Water Cut-Off, 24V	With manual reset and test button	○ ●	○ ●	○ ●	○ ●	○ ●	○ ●
	Flow Switch	● ●	● ●	● ●	● ●	● ●	● ●	● ●
GAS TRAIN	Firing Mode	On/Off (H4, WH1) 2-Stage (H3, WH3) 3-Stage (H8, WH8) 4-Stage (H9, WH9)	○ ● N/A N/A	(2) (3) N/A N/A	○ ○ (4) (5)	● ○ N/A N/A	(2) (3) N/A N/A	○ ○ (4) (5)
	4" WC Supply Pressure	Natural Gas Only	● ●	○ ○	(6) (6)	● ●	○ ○	(6) (6)
	TruSeal Direct Vent System	● ●	○ ●	○ ●	● ●	● ●	○ ●	○ ●
	Air Filter, Room Air	● ●	● ○	● ○	● ●	● ●	● ●	● ●
	Air Filter, Ducted Outside Air	● ●	○ ○	● ●	● ●	● ●	○ ○	● ●
AIR	Efficiency (98% available; See Specialty Models)	84% (Category I) 85% (Category I) 87% (Category II)	● N/A N/A	● N/A ○	● N/A ○	N/A ● N/A	N/A ● N/A	N/A ● N/A
	Combustible Floor Rated	● ●	● ●	● ●	● ●	● ●	● ●	● ●
	Alarm System	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○
	Vent Terminal	Outdoor and Through-the-Wall	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○
	Right-Hand Water Connections	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○
	CSD-1/GE GAP Control System	N/A	(7)	○	N/A	(7)	○	○
	Low NOx Compliance	Meets all current requirements	● ●	● ●	(8)	● ●	● ●	(8)
	Cold Water Start	Cold water protection systems	N/A	○ ○	○ ○	N/A	○ ○	○ ○
	Cold Water Run	Cold water protection systems	○ ○	○ ○	○ ○	○ ○	○ ○	○ ○

Notes:

- 1 Standard on on/off boilers (H4); Optional on all others
- 2 Standard on Models 302B and 402B; Optional on Models 502B-902B
- 3 Optional on Models 302B and 402B; Standard on Models 502B-902B
- 4 Standard on 992B; Optional on 1262B-2342B
- 5 Not available on Model 992B; Standard on Models 1262B-2342B

6 Option but not available on Model 2002B

7 Not applicable for Models 302B and 402B; Optional for Models 502B-902B

8 Standard on Models 992B-2002B; Models 2072B and 2342B

require site testing and have different emissions requirements
(Consult factory)

● = Standard ○ = Optional

